

Declaration of Performance

1. Ref. No.	PM – 010 – 2018
2. Type	Spruce laminated veneer lumber
3. Purpose	Laminated veneer lumber according to EN 14374:2005-02 for load-bearing, stiffening and non-load-bearing elements.
4. Trade name	Pollmeier Spruce LVL S
Manufacturer	Pollmeier Furnierwerkstoffe GmbH Pferdsdorfer Weg 6 D-99831 Creuzburg
5. Contact details	not relevant (see 4)
6. Constancy of performance	System 1
7. Certifying body	MPA Stuttgart 0672 Certificate of Constancy of Performance No. 0672-CPR-0415
8. Certifying body	not relevant

9 Declared performance

9.1 Product description

The laminated veneer lumber is made from glued, dried spruce veneer sheets with a width of up to H = 1850 mm and a length of up to L = 18 m.

Table 1: Structure of Pollmeier Spruce LVL S (spruce LVL, parallel ply)

Element thickness B not sanded – nominal dimension in mm	Number of plies	Structure
21	7	IIIIII
24	8	IIIIIII
27	9	IIIIIIII
30	10	IIIIIIIII
33	11	IIIIIIIIII
36	12	IIIIIIIIIII
39	13	IIIIIIIIIIII
42	14	IIIIIIIIIIII
45	15	IIIIIIIIIIIIII
48	16	IIIIIIIIIIIIII
51	17	IIIIIIIIIIIIIIII
54	18	IIIIIIIIIIIIIIII
57	19	IIIIIIIIIIIIIIIIII
60	20	IIIIIIIIIIIIIIIIII
63	21	IIIIIIIIIIIIIIIIII
66	22	IIIIIIIIIIIIIIIIII
69	23	IIIIIIIIIIIIIIIIII
72	24	IIIIIIIIIIIIIIIIII
75	25	IIIIIIIIIIIIIIIIII
78	26	IIIIIIIIIIIIIIIIII
81	27	IIIIIIIIIIIIIIIIII
I	ply parallel to long side	

9.2 Application

"Pollmeier Spruce LVL S" laminated veneer lumber according to EN 14374 is approved for the use in all load-bearing, stiffening and non-load-bearing elements dimensioned and produced according to EN 1995-1-1 in conjunction with EN 1995-1-1/NA.

"Pollmeier Spruce LVL S" laminated veneer lumber is approved for the use in service classes 1 and 2 according to EN 1995-1-1.

9.3 Declared strength, stiffness and density characteristics

Table 2: Characteristic strength and stiffness in N/mm², and density in kg/m³

Type of load		Pollmeier Spruce LVL S
Nominal thickness in mm		21 ≤ B ≤ 81
Characteristic strength values		
Flatwise load [N/mm²]		
Bending	$f_{m,0,flat,k}$	50
Compression	$f_{c,90,flat,k}$	3,6
Shear	$f_{v,0,flat,k}$	2,6
Edgewise load [N/mm²]		
Bending ^{a)}	$f_{m,0,edge,k}$	44
Tensile to grain	$f_{t,0,k}$	35
Tensile ⊥ to grain	$f_{t,90,edge,k}$	0,9
Compressive to grain	$f_{c,0,k}$	40
Compressive ⊥ to grain	$f_{c,90,edge,k}$	7,3
Shear	$f_{v,0,edge,k}$	4,6
Characteristic stiffness values [N/mm²]		
Modulus of elasticity	$E_{0,mean}$	14000
	$E_{0,05}$	12000
Shear modulus edgewise	$G_{v,0,edge,mean}$	590
Shear modulus flatwise	$G_{v,0,flat,mean}$	570
Density [kg/m³]		
Mean density	ρ_{mean}	540
Charact. density	ρ_k	480
a) Values valid for H ≤ 300 mm. For 300 < H ≤ 1000 mm, the characteristic strength value must be multiplied with coefficient $k_h = (300/h)^{0,15}$. H is the total cross section in mm relevant for the determination of the bending strength.		

9.4 Fire safety

According to Commission Delegated Regulation (EU) 2017/2293, the product "Pollmeier Spruce LVL S" is in class D-s2, d0.

For design values of the charring rates for laminated veneer lumber, see EN 1995-1-2.

9.5 Moisture protection, sound insulation, thermal insulation

For the required analyses with regard to moisture protection, sound insulation and thermal insulation of "Pollmeier Spruce LVL S", the existing regulations, standards and guidelines for glued laminated timber apply.

For shrinking and swelling values, see the national annex EN 1995-1-1/NA.

9.6 Formaldehyde class

With regard to formaldehyde emissions, "Pollmeier Spruce LVL S" conforms to class E1, in line with the requirements laid down in EN 14374.

9.7 Declaration

The performance of the products specified in 1 and 2 corresponds to the declared performance in 9. This Declaration of Performance has been issued at the sole responsibility of the manufacturer named in 4.

Signed on behalf of the manufacturer:

Creuzburg, 09 January 2019



Ralf Pollmeier

Managing Director