

For sustainable and cost-efficient products made from solid lumber























Available from stock.

Our new high-bay warehouse has a capacity of 21,000 storage spaces, so we can offer you the shortest possible lead times.

Suitable dimensions for every application.

COMPONENTS are available in 342 dimensions. You can buy cut-to-size parts very close to your end-dimensions and can thereby reduce your waste factor.

High dimensional precision leads to less waste.

COMPONENTS are cut from calibrated boards after drying and are thus extremely precise in dimension. The waste factor from raw to finished dimension is therefore very low.

Lower transport, import, and storage costs.

You save on costs, given that less material is being transported, imported, and stored.

Lower production costs.

With COMPONENTS there is no need to rip, trim and calibrate lumber. The remaining production steps involve less volume and run significantly faster. This leads to lower costs per finished product – saving you on machining, maintenance, energy, labour and other side costs. Meanwhile, you can produce 30 to 40% more finished products with the same capacity.

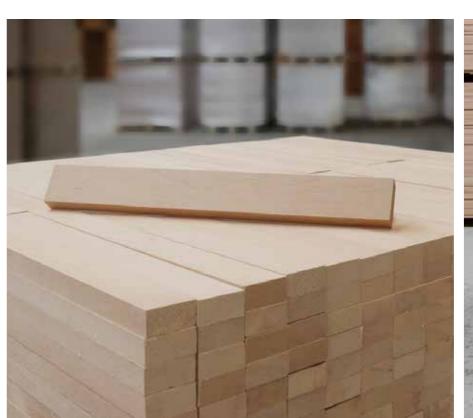
Less investments in new machinery.

Due to the reduction of work steps, fewer machines are required overall. This in turn decreases the necessity to invest in new machines mid term.

Sustainable solid hardwood products at affordable prices.

Thanks to the cost savings you get using Pollmeier COMPONENTS, you can manufacture high-quality solid hardwood products at a reasonable price for your customers.

Pollmeier COMPONENTS come from 100% sustainable forestry.





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COMPONENTS // Solid Beech

Overview - Sortings

| | М | Р | n | Ν | FI | | |
|--|---|---|---|-----|----|-----|--|
| | W | - | | 131 | | V I | |

| Sorting | Appearance | Characteristics | Application |
|--|---|--|---|
| AAA 4 sides clear | Almost flawless appearance | | Suitable for all natural color applications, e.g. kitchen cabinet doors, mouldings, glue-edged panels, children's furniture, chairs, furniture and frame parts, door frames, door lippings and stabilizers, toys and wooden objects, flooring and many more |
| CCC 4 sides clear colour no defect | Almost flawless appearance, colour not determined as a defect | Colour variations per- missable, i.e. red heart, blue stain, mineral spots | Suitable for all stained and painted products, as well as dowels and handles, rods, brushes, paint brushes and many more |

COMPONENTS // Solid Beech

Overview - Dimensions and tolerances

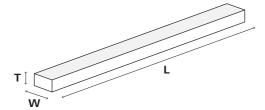
| Material | Thicknesses (invoiced thickness) | Widths | Lengths |
|---|---|--|------------------------|
| COMPONENTS // Solid Beech (All sortings) | 0.94" (1.02") | 1.65" 2.05" 2.12" 2.2" 2.44" 2.67" 2.95" 3.15" 3.93" 4.92" | 7.87" - 118.11" |
| Tolerance ^{a)} | +/- 0.012" calibration tolerance ^{b)} | +/- 0.02" | +/- 0.012''/ linear ft |

| a) Tolerances refer to a moisture content of | 7-9% (solid beech lumber) |
|--|---------------------------|
|--|---------------------------|

The swelling and shrinking behaviour of higher equilibrium moisture contents must be taken into account.

b) The standard product limits occasional hit-and-miss spots to about 0,04" in thickness.

Special sorting with a hit-and-miss limit of 0.019" in thickness available at request.



| I | V | ot | е | S | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|---|---|----|---|---|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|--|
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COMPONENTS // Solid Beech standard dimensions on stock

≡COMPONENTS

| 4.92" | Vol. [m³] | | 1.22 | 1.14 | 1.1 | 1.05 | 1.01 | 0.97 | 0.97 | 0.97 | 0.93 | 0.88 | 0.88 | 0.84 | 0.8 | 0.76 | 0.72 | 0.67 | 0.63 | 0.59 | 0.5 | 0.46 | 0.42 | 0.42 | 0.38 | 0.38 | 0.33 | 0.33 | 0.29 | 0.29 | 0.25 | 0.46 | 0.42 | 0.38 | 0.33 | 0.29 | 0.38 | 0.33 | 0.33 |
|-------|------------|------|------|------|------|------|--------|---|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|-------|------|------|------|------|------|------|-------|------|------|------|-------|------|
| | Stck. | | | | | | 8 | 320 | | | | | | | | | | Č | 320 | | | | | | | | CCC | 320 | | | | | | 640 | | | 8 | 000 | 1280 |
| 3.93" | Vol. [mbf] | 1.44 | 1.31 | 1.27 | 1.22 | 1.14 | 1.1 | 1.1 | 1.1 | 1.05 | 1.01 | 0.97 | 0.97 | 0.93 | 0.88 | 8.0 | 0.76 | 0.72 | 0.67 | 0.63 | 0.59 | 0.55 | 0.46 | 0.46 | 0.42 | 0.42 | 0.38 | 0.38 | 0.33 | 0.29 | 0.29 | 0.55 | 0.46 | 0.42 | 0.38 | 0.33 | 0.42 | 0.38 | 0.38 |
| ю | Pcs. | | | | | | | 0440 | | | | | | | | | | | 044 | | | | | | | | 0 4 4 | 1 | | | | | | 880 | | | 2000 | 1320 | 1760 |
| 3.15" | Vol. [mbf] | 1.48 | 1.35 | 1.27 | 1.22 | 1.18 | 1.14 | 1.1 | 1.1 | 1.1 | 1.01 | 1.01 | 0.97 | 0.93 | 0.88 | 0.84 | 0.8 | 0.72 | 0.67 | 0.63 | 0.59 | 0.55 | 0.5 | 0.46 | 0.42 | 0.42 | 0.38 | 0.38 | 0.33 | 0.33 | 0.29 | 0.55 | 0.5 | 0.42 | 0.38 | 0.33 | 0.42 | 0.38 | 0.38 |
| က် | Pcs. | | | | | | G L | 090 | | | | | | | | | | Č. | 096 | | | | | | | | G | 999 | | | | | | 1120 | | | 900 | 000 | 2240 |
| 2.95" | Vol. [mbf] | 1.48 | 1.35 | 1.27 | 1.22 | 1.18 | 1.14 | 1.1 | 1.1 | 1.1 | 1.05 | 1.01 | 0.97 | 0.93 | 0.88 | 0.84 | 8.0 | 0.76 | 0.67 | 0.63 | 0.59 | 0.55 | 0.5 | 0.46 | 0.46 | 0.42 | 0.38 | 0.38 | 0.33 | 0.33 | 0.29 | 0.55 | 0.5 | 0.46 | 0.38 | 0.33 | 0.46 | 0.38 | 0.38 |
| 2, | Pcs. | | | | | | 0 | 000 | | | | | | | | | | 8 | 000 | | | | | | | | S | 8 | | | | | | 1200 | | | 90 | 000 | 2400 |
| 2.67" | Vol. [mbf] | 1.44 | 1.31 | 1.22 | 1.18 | 1.14 | 1.1 | 1.05 | 1.05 | 1.05 | 1.01 | 0.97 | 0.97 | 0.88 | 0.84 | 0.8 | 0.76 | 0.72 | 0.67 | 0.63 | 0.59 | 0.5 | 0.46 | 0.46 | 0.42 | 0.42 | 0.38 | 0.33 | 0.33 | 0.29 | 0.29 | 0.5 | 0.46 | 0.42 | 0.38 | 0.33 | 0.42 | 0.33 | 0.38 |
| .2 | Pcs. | | | | | | | 040 | | | | | | | | | | | 040 | | | | | | | | 089 | 2 | | | | | | 1280 | | | 1000 | 0261 | 2560 |
| 2.44" | Vol. [mbf] | 1.48 | 1.35 | 1.31 | 1.27 | 1.22 | 1.18 | 1.14 | 1.1 | 1.1 | 1.01 | 1.01 | 0.97 | 0.93 | 0.88 | 0.84 | 8.0 | 0.72 | 0.67 | 0.63 | 0.59 | 0.55 | 0.5 | 0.46 | 0.42 | 0.42 | 0.38 | 0.38 | 0.33 | 0.33 | 0.29 | 0.55 | 0.5 | 0.42 | 0.38 | 0.33 | 0.42 | 0.38 | 0.38 |
| 2, | Pcs. | | | | | | c c | 02/ | | | | | | | | | | 0 | 02/ | | | | | | | | 067 | 02/ | | | | | | 1440 | | | 000 | 7 100 | 2880 |
| 2.2" | Vol. [mbf] | 1.48 | 1.35 | 1.27 | 1.22 | 1.18 | 1.14 | 1.1 | 1.1 | 1.1 | 1.01 | 1.01 | 76.0 | 0.93 | 0.88 | 0.84 | 8.0 | 0.72 | 0.67 | 0.63 | 0.59 | 0.55 | 0.5 | 0.46 | 0.42 | 0.42 | 0.38 | 0.38 | 0.33 | 0.33 | 0.29 | 0.55 | 0.5 | 0.42 | 0.38 | 0.33 | 0.42 | 0.38 | 0.38 |
| 6 | Pcs. | | | | | | | 000 | | | | | | | | | | 9 | 800 | | | | | | | | 0 | 000 | | | | | | 1600 | | | 0.70 | 2400 | 3200 |
| 2.12" | Vol. [mbf] | 1.39 | 1.28 | 1.26 | 1.21 | 1.16 | 1.12 | 1.07 | 1.05 | 1.02 | 0.98 | 0.95 | 0.93 | 0.88 | 0.84 | 0.79 | 0.74 | 0.70 | 0.65 | 09:0 | 0.56 | 0.51 | 0.47 | 0.44 | 0.42 | 0.39 | 0.37 | 0.35 | 0.33 | 0.30 | 0.28 | 0.51 | 0.47 | 0.42 | 0.37 | 0.33 | 0.42 | 0.35 | 0.37 |
| 6 | Pcs. | | | | | | | 200 | | | | | | | | | | G | 800 | | | | | | | | CCC | 000 | | | | | | 1.600 | · | | 9070 | 7400 | 3200 |
| 2.05" | Vol. [mbf] | 1.44 | 1.31 | 1.27 | 1.18 | 1.14 | 1.1 | 1.1 | 1.1 | 1.05 | 1.01 | 0.97 | 0.97 | 0.93 | 0.84 | 0.8 | 0.76 | 0.72 | 0.67 | 0.63 | 0.59 | 0.5 | 0.46 | 0.46 | 0.42 | 0.42 | 0.38 | 0.38 | 0.33 | 0.29 | 0.29 | 0.5 | 0.46 | 0.42 | 0.38 | 0.33 | 0.42 | 0.38 | 0.38 |
| 5. | Pcs. | | 4 | | • | | | 25 25 25 25 25 25 25 25 25 25 25 25 25 2 | | • | | | | | | | | | 0 | | | | | | | | 040 | 2 | | | | | | 1680 | | | 0000 | 0262 | 3360 |
| 1.65" | Vol. [mbf] | 1.44 | 1.31 | 1.27 | 1.18 | 1.14 | 1.1 | 1.1 | 1.1 | 1.05 | 1.01 | 0.97 | 0.97 | 0.93 | 0.84 | 0.8 | 0.76 | 0.72 | 0.67 | 0.63 | 0.59 | 0.5 | 0.46 | 0.46 | 0.42 | 0.42 | 0.38 | 0.38 | 0.33 | 0.29 | 0.29 | 0.5 | 0.46 | 0.42 | 0.38 | 0.33 | 0.46 | 0.38 | 0.38 |
| - | Pcs. | | | | | | | 0001 | | | | | | | | | | | 040 | | | | | | | | 0,00 | 2 | | | | | | 2080 | | | 0010 | 02120 | 4160 |
| idth | / | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

| Cut-to-size after kiln drying The standard product limits hit-and-miss to about thickness. A special sorting with hit-and-miss linguishes is available at request.

ightly steamed | Homogeneous dried to 7-9 % KD | Calibrated thicknes: hickness: ± 0.012" | Width: ± 0.02" | Length: ± 0.012"/ linear ft :94" (Invoiced thickness: 1.02")

Solid Beech:
Tolerances:
Thickness:





Place your test order.

Just contact us and we'll find the best way to organize your COMPONENTS test.

Request your free samples.

Have a look at Pollmeier COMPONENTS.



Please contact us.

We are happy to support you in reducing your material costs.

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PEFC/04-31-0545

