

ICC-ES Evaluation Report

ESR-4618

Reissued April 2025


This report also contains:

- [FL Supplement](#)

Subject to renewal April 2026

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| DIVISION: 06 00 00— WOOD, PLASTICS AND COMPOSITES Section: 06 17 13— Laminated Veneer Lumber | REPORT HOLDER: POLLMEIER FURNIERWERKSTOFFE GMBH | EVALUATION SUBJECT: POLLMEIER SPRUCE LAMINATED VENEER LUMBER |  |
|---|--|---|---|

1.0 EVALUATION SCOPE

Compliance with the following codes:

- 2021, 2018, 2015, 2012 and 2009 [International Building Code® \(IBC\)](#)
- 2021, 2018, 2015, 2012 and 2009 [International Residential Code® \(IRC\)](#)

Properties evaluated:

- Structural
- Fire resistance

2.0 USES

The Pollmeier Spruce laminated veneer lumber (LVL) products described in this evaluation report are used in engineered designs as alternatives to sawn lumber for beams, headers, joists and rafters. The LVL may be used in structures regulated under the IRC when an engineered design is submitted in accordance with Section R301.1.3 of the IRC.

3.0 DESCRIPTION

Pollmeier Spruce LVL is manufactured from spruce veneers laminated together using an exterior-type structural adhesives. The spruce veneer properties, adhesive, manufacturing parameters and finished product dimensions and tolerances are as specified in the manufacturer's quality documentation. The grain of all veneer is oriented parallel to the length of the billet. Pollmeier Spruce LVL members are available in thicknesses from 1³/₄ to 7 inches (45 to 180 mm), depths from 3¹/₂ to 24 inches (89 to 610 mm), and lengths up to 59 feet (18 m). Each billet is 1³/₄ inches (45 mm) thick. Multiple billets are laminated together to produce thicker LVL products. Two grades are produced, namely 1.7E and 2.1E.

4.0 DESIGN

The design provisions for structural composite lumber in Chapter 8 of the ANSI/AWC National Design Specification for Wood Construction® (NDS) are applicable to Pollmeier Spruce LVL, unless otherwise noted in this report. Reference design values for dry conditions of use of Pollmeier Spruce LVL are shown in [Table 1](#).

Connections of the Pollmeier Spruce LVL must be designed in accordance with the NDS using the equivalent specific gravities shown in [Table 3](#) for various fastener conditions. Bolt and nail spacing must be in accordance with the NDS.

The fire-resistance of exposed Pollmeier Spruce LVL members may be calculated in accordance with Chapter 16 of the NDS.

The Pollmeier Spruce LVL described in the report is permitted to be used as fire blocking, provided the minimum thickness of the LVL is equal to or greater than what is specified for solid sawn lumber and wood structural panels in accordance with Section 718.2.1 of the 2021, 2018, 2015 and 2012 IBC, Section 717.2.1 of the 2009 IBC and Section R602.8 of the IRC, as applicable.

5.0 CONDITIONS OF USE:

The Pollmeier Spruce LVL described in this report complies with, or is a suitable alternative to what is specified in, those codes listed in Section 1.0 of this report, subject to the following conditions:

- 5.1 The Pollmeier Spruce LVL must be installed in accordance with this report and the approved plans. In the case of a conflict between the approved plans and this report, the more restrictive requirements govern.
- 5.2 Applied stresses for the Pollmeier Spruce LVL must not exceed the reference design values given in this report, adjusted by all applicable factors in accordance with the NDS.
- 5.3 Construction documents and calculations demonstrating that the design loads do not exceed the available strengths must be submitted to the code official. The calculations must be prepared by a registered design professional when required by statutes of the jurisdiction in which the project is to be constructed.
- 5.4 Use of the Pollmeier Spruce LVL is limited to dry, well-ventilated interior applications in which the in-service moisture content in lumber will not exceed 16 percent.
- 5.5 The Pollmeier Spruce LVL is manufactured under a quality control program with inspections by ICC-ES.

6.0 EVIDENCE SUBMITTED

Data in accordance with the [ICC-ES Acceptance Criteria for Structural Wood-based Products \(AC47\)](#), dated June 2017 (editorially revised February 2021).

7.0 IDENTIFICATION

- 7.1 The ICC-ES mark of conformity, electronic labeling, or the evaluation report number (ICC-ES ESR-4618) along with the name, registered trademark, or registered logo of the report holder must be included in the product label.
- 7.2 In addition, the Pollmeier Spruce LVL is identified by a product label bearing the LVL grade, the plant number and the lot number.
- 7.3 The report holder's contact information is the following:

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TABLE 1—ALLOWABLE DESIGN PROPERTIES FOR POLLMEIER SPRUCE LVL

| PROPERTY | DESIGN STRESS (psi) ⁽¹⁾ | | | |
|---|------------------------------------|------------------------------|-----------------------------|------------------------------|
| | 2.1E | | 1.7E | |
| | Edgewise Orientation (Beam) | Flatwise Orientation (Plank) | Edgewise Orientation (Beam) | Flatwise Orientation (Plank) |
| Bending Strength (F_b) | 3,080 ⁽²⁾ | 3,675 | 2,250 ⁽²⁾ | 3,000 |
| Apparent Modulus of Elasticity, MOE | 2.0×10^6 | 2.0×10^6 | 1.6×10^6 | 1.8×10^6 |
| True (Shear Free) Modulus of Elasticity, MOE | 2.1×10^6 | 2.1×10^6 | 1.7×10^6 | 1.9×10^6 |
| Tensile Stress (F_t) | 2,285 ⁽³⁾ | | 1,850 ⁽³⁾ | |
| Compression Parallel to Grain (F_c) | 3,080 | | 2,800 | |
| Compression Perpendicular to Grain ($F_{c\perp}$) | 600 | 460 | 600 | 450 |
| Longitudinal Shear (F_v) | 320 | 175 | 250 | 175 |

For SI: 1 psi = 6.89 kPa, 1 inch = 25.4 mm

¹See Figure 1 for load orientation diagrams.

²Design value is for 12-inch depth. For depths ranging from 4 to 24 inches, edgewise bending strength must be adjusted by a volume factor, C_v , of $(12/d)^{0.21}$, where d is the member depth in inches. Depth factors for common LVL depths are shown in Table 2.

³Design value is for a 6-foot member length. For other lengths (minimum of 3 feet), adjust values by $(6/L)^{0.10}$, where L is the member length in feet.

TABLE 2—VOLUME FACTORS FOR POLLMEIER SPRUCE LVL

| VOLUME FACTOR (C_v) FOR EDGEWISE BENDING ¹ | | | | | | | | |
|---|------|------|------|------|------|------|------|------|
| Beam Depth (inches) | 4 | 5.5 | 9.25 | 12 | 14 | 16 | 20 | 24 |
| Volume Factor | 1.26 | 1.18 | 1.06 | 1.00 | 0.97 | 0.94 | 0.90 | 0.86 |
| VOLUME FACTOR (C_v) FOR AXIAL TENSION ² | | | | | | | | |
| Member Length (feet) | 3 | 4.5 | 6 | 8 | 10 | 12 | 16 | 20 |
| Volume Factor | 1.07 | 1.03 | 1.00 | 0.97 | 0.95 | 0.93 | 0.91 | 0.89 |

For SI: 1 inch = 25.4 mm

¹For beam depths of at least 4 inches which are not tabulated, the volume factor is $(12/d)^{0.21}$, where d is the member depth in inches.

²For lengths of at least 3 feet which are not tabulated, the volume factor is $(6/L)^{0.10}$, where L is the member length in feet.

TABLE 3—EQUIVALENT SPECIFIC GRAVITIES FOR CONNECTION DESIGN

| FASTENER TYPE | LOADING CONDITION | EQUIVALENT SPECIFIC GRAVITY | | | |
|--|-------------------------------|---|------|---|------|
| | | Face (Inserted perpendicular to the wide face) | | Edge (Inserted perpendicular to narrow face) | |
| | | 2.1E | 1.7E | 2.1E | 1.7E |
| Carbon steel nails (uncoated or galvanized) | Withdrawal | 0.58 | 0.49 | 0.51 | 0.41 |
| | Lateral | 0.58 | 0.49 | n/a | 0.45 |
| Bolts | Loaded parallel to grain | 0.58 | 0.41 | n/a | n/a |
| | Loaded perpendicular to grain | 0.55 | 0.41 | n/a | n/a |

NOTE: See Figure 1 for illustration of fastener orientation.

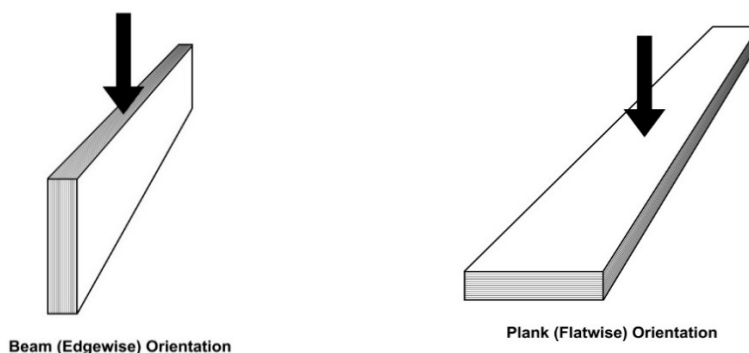


FIGURE 1—BENDING LOAD ORIENTATION

DIVISION: 06 00 00— WOOD, PLASTICS AND COMPOSITES
Section: 06 17 13—Laminated Veneer Lumber

REPORT HOLDER:**POLLMEIER FURNIERWERKSTOFFE GMBH****EVALUATION SUBJECT:****POLLMEIER SPRUCE LAMINATED VENEER LUMBER****1.0 REPORT PURPOSE AND SCOPE****Purpose:**

The purpose of this evaluation report supplement is to indicate that Pollmeier Spruce laminated veneer lumber (LVL) products, described in ICC-ES evaluation report ESR-4618, have also been evaluated for compliance with the codes noted below.

Applicable code editions:

- 2023 *Florida Building Code—Building*
- 2023 *Florida Building Code—Residential*

2.0 CONCLUSIONS

The Pollmeier Spruce laminated veneer lumber (LVL) products, described in Sections 2.0 through 7.0 of ICC-ES evaluation report ESR-4618, comply with the *Florida Building Code—Building* and the *Florida Building Code—Residential*. The design requirements must be determined in accordance with the *Florida Building Code—Building* or the *Florida Building Code—Residential*, as applicable. The installation noted in ICC-ES evaluation report ESR-4618 for the 2021 *International Building Code*® meets the requirements of the *Florida Building Code—Building* or the *Florida Building Code—Residential*, as applicable.

Use of the Pollmeier Spruce laminated veneer lumber (LVL) for compliance with the High-Velocity Hurricane Zone provisions of the *Florida Building Code—Building* or the *Florida Building Code—Residential* has not been evaluated, and is outside the scope of this supplemental report.

For products falling under Florida Rule 61G20-3, verification that the report holder's quality assurance program is audited by a quality assurance entity approved by the Florida Building Commission for the type of inspections being conducted is the responsibility of an approved validation entity (or the code official when the report holder does not possess an approval by the Commission).

This supplement expires concurrently with the evaluation report, reissued April 2025.