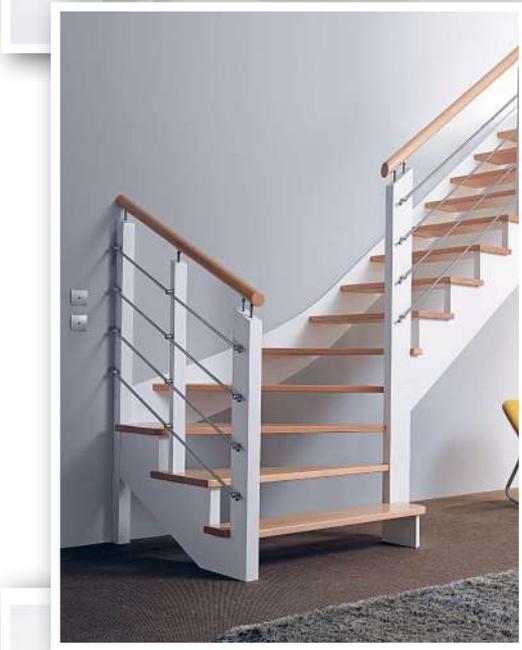


 **Pollmeier Beech**

One Wood. Unlimited possibilities.



Wood is a natural product. The boards shown on the following pages are examples only of the respective grades.

[Editorial](#)

[Superior](#)

[Superior 1 Face](#)

[Superior Color](#)

[Superior Color Redheart](#)

[Yield Plus 26–32](#)

[Yield Plus 38–65](#)

[Cabinet](#)

[Cabinet Color](#)

[Bend](#)

[Custom Shop](#)

[Cabinet / Custom Shop 1 Face](#)

[Color](#)

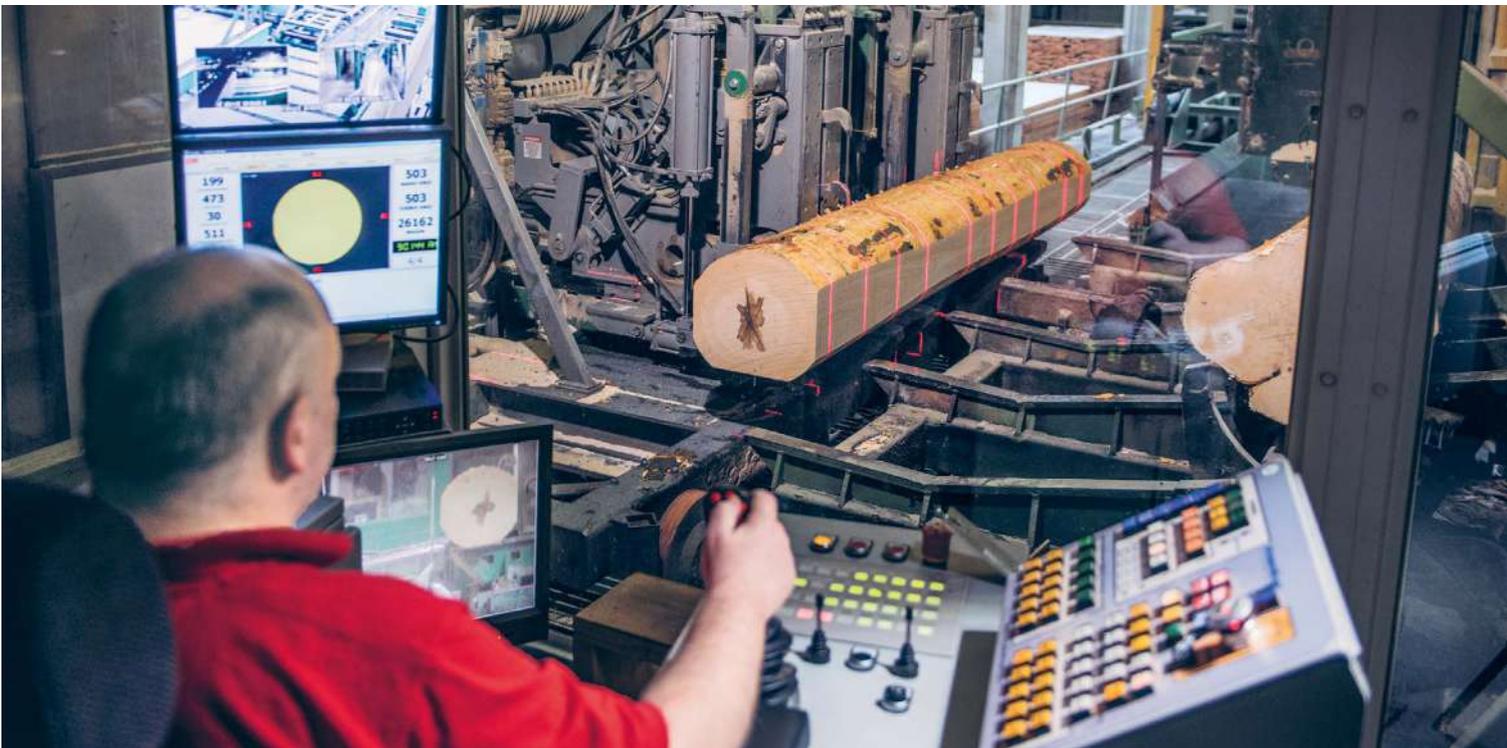
[Color Redheart](#)

[Rustic](#)

[Common Shop](#)

[Width Options](#)

[Thicknesses, lengths and widths](#)



Sawn beech lumber from Pollmeier

Beech is the most common deciduous tree in Central Europe. In Germany alone, the beech stock currently amounts to 232 million MBF*. Due to strict laws, forests in Germany have been sustainably managed for more than 300 years, and growth is well above the harvested amount. As a result, the beech stock in Germany increased by 28 million MBF* between 2002 and 2012. European Beech is thus the hardwood species with the largest harvesting potential in the world – produced in sustainable and near-natural forests and conforming to the EU Timber Regulation and the Lacey Act. This ensures stable prices and long-term availability.

The light-colored wood can be machined easily. Its tight, fine grain gives it an excellent finish and wood stain is absorbed quickly. Beech therefore is the ideal hardwood for many lumber products such as furniture, doors, stairs, kitchen cabinets, skirting boards, flooring, interior joinery and toys. One wood – unlimited possibilities.

Since the opening of its first sawmill in 1995, Pollmeier has been specializing exclusively in European Beech. As a result, the company was able to perfect its beech products and processing methods over more than twenty years, through intensive research and practical experience. Pollmeier has developed its own, highly efficient sawmill technology, optimised the drying process and has continuously improved its beech lumber products. Today Pollmeier is the world's market leader in this field.

* Source: German Federal Forest Inventory 2012

In the largest and most modern hardwood sawmills in Europe, Pollmeier processes more than 320,000 MBF of beech logs per year. All lumber is treated naturally, using only water, air and heat.

Sawn beech lumber from Pollmeier is renowned for its consistent high quality, uniform color, ideal moisture content, dimensional stability and the pre-sanding that brings all characteristics of the wood to the fore. We assist you in changing your production from other hardwood species to European Beech. Our technicians would be delighted to advise you on site – wherever you are in the world. They will take all aspects of your production into account – end products, workflows and processes as well as labour costs. Together, we will find the most suitable lumber grade for your products and for your production at the lowest possible price per unit.

Pollmeier Beech stands for an extraordinary wood species and for lumber of high quality at affordable prices. Give it a try yourself!

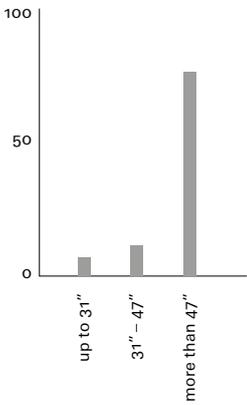
Ralf Pollmeier



- Clear appearance
- Clear cuttings*
- Two-face cuttings



Average percentage of defect-free lengths, for 1.5" / 2" wide strips



For thicknesses, lengths and widths, see page 38

*Cuttings are rectangular areas representing defect-free sections.



Superior
BACK

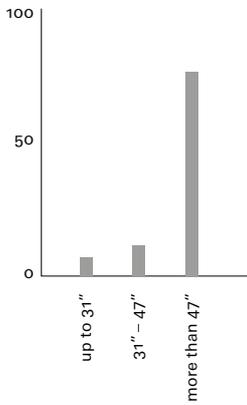
SUP

≡ Pollmeier
Superior 1 Face
FRONT

- Clear appearance
- Clear cuttings*
- One-face cuttings



Average percentage of defect-free lengths, for 1.5" / 2" wide strips



For thicknesses, lengths and widths, see page 38

*Cuttings are rectangular areas representing defect-free sections.



Superior 1 Face
BACK

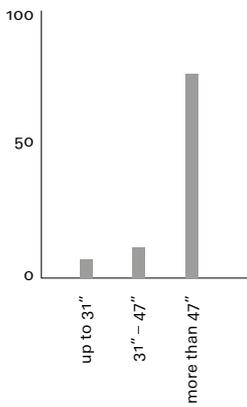
S1F

≡ Pollmeier
Superior Color
FRONT

- Clear appearance with natural color
- Color-no-defect cuttings*
- Two-face cuttings

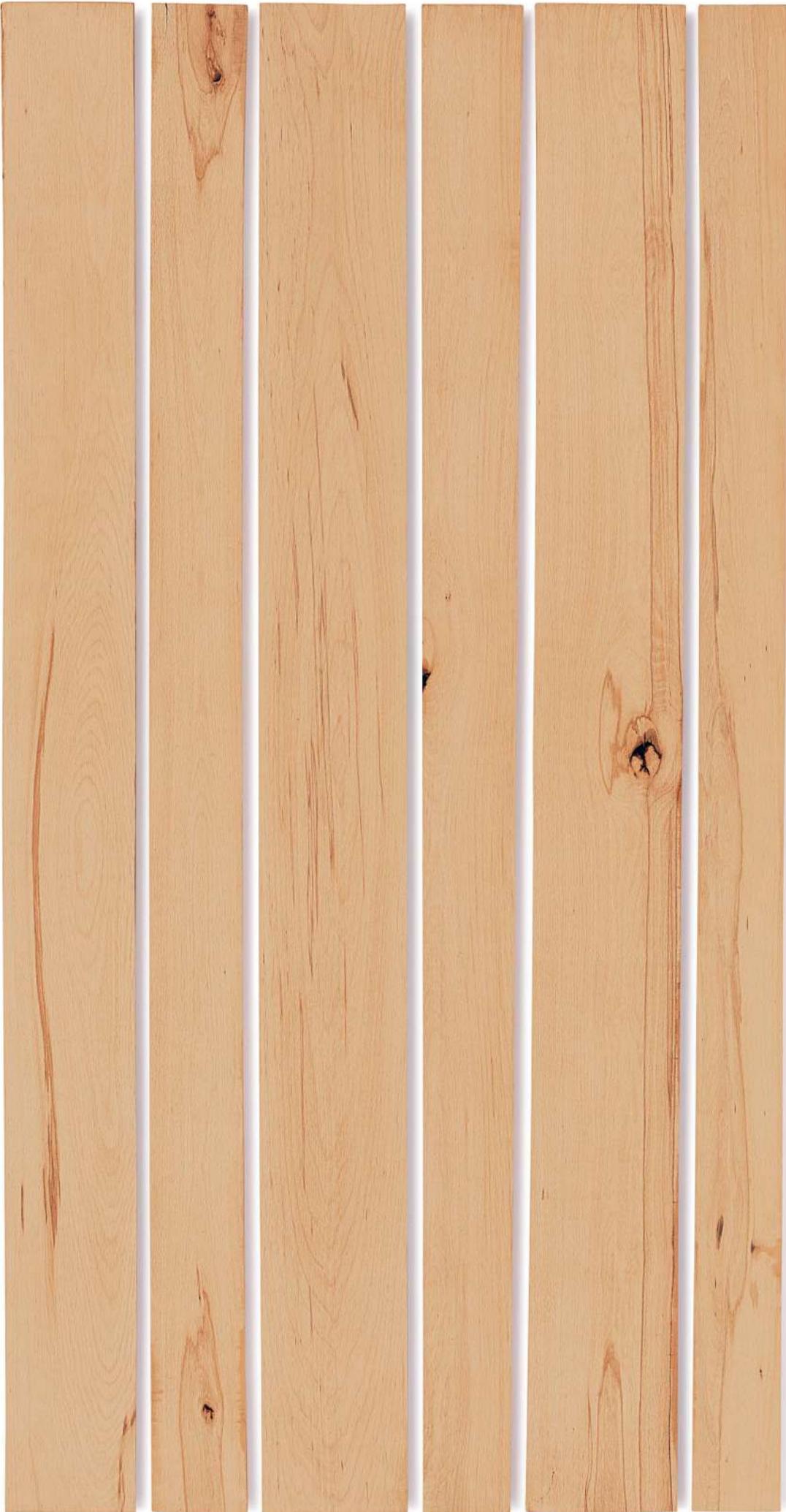


Average percentage of defect-free lengths, for 1.5" / 2" wide strips



For thicknesses, lengths and widths, see page 38

*Cuttings are rectangular areas representing defect-free sections.



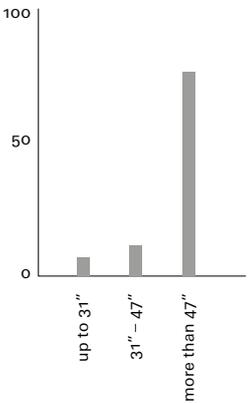
Superior Color
BACK

≡ Pollmeier
Superior Color
Redheart
FRONT

- Clear appearance with redheart
- Color-no-defect cuttings*
- Two-face cuttings



Average percentage of defect-free lengths, for 1.5" / 2" wide strips



For thicknesses, lengths and widths, see page 38

*Cuttings are rectangular areas representing defect-free sections.



Superior Color
Redheart
BACK

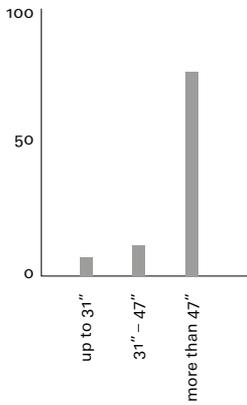
SCF

≡ Pollmeier
Yield Plus 26 – 32
FRONT

- Predominantly clear appearance
- Clear cuttings*
- Two-face cuttings



Average percentage of defect-free lengths, for 1.5" / 2" wide strips



For thicknesses, lengths and widths, see page 38

*Cuttings are rectangular areas representing defect-free sections.



Yield Plus 26 – 32
BACK

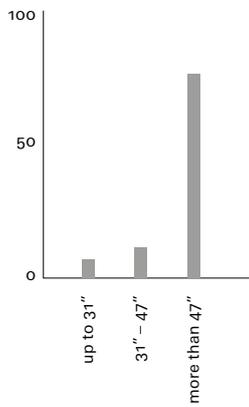
YP 26 – 32

≡ Pollmeier
Yield Plus 38–65
FRONT

- Predominantly clear appearance
- Clear cuttings*
- Two-face cuttings



Average percentage of defect-free lengths, for 1.5" / 2" wide strips



For thicknesses, lengths and widths, see page 38

*Cuttings are rectangular areas representing defect-free sections.



Yield Plus 38-65

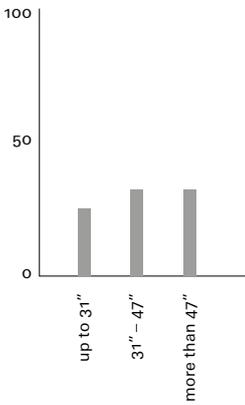
BACK

YP 38-65

- Clear furniture mid-grade
- Clear cuttings*
- Two-face cuttings

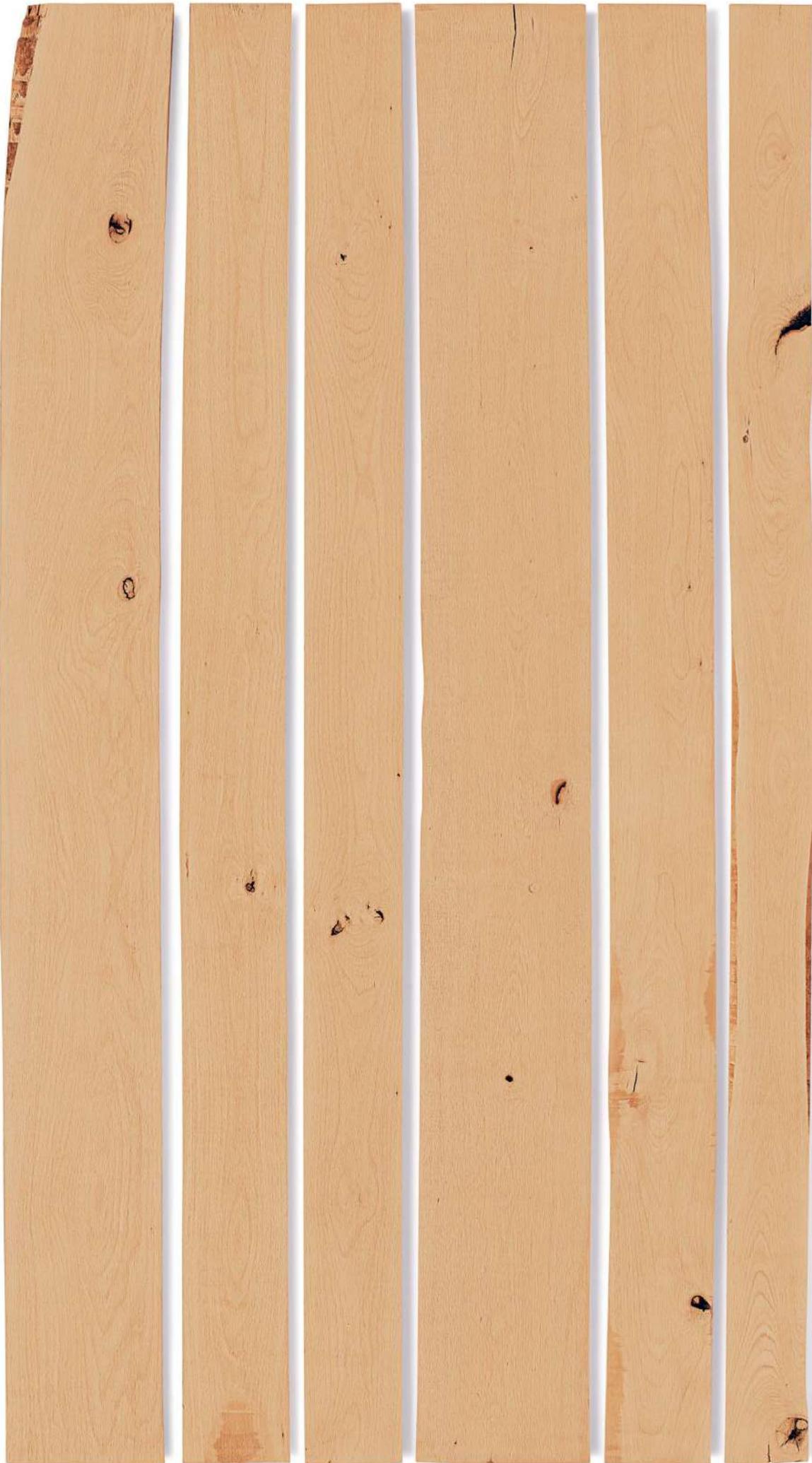


Average percentage of defect-free lengths, for 1.5"/2" wide strips



For thicknesses, lengths and widths, see page 38

*Cuttings are rectangular areas representing defect-free sections.



Cabinet
BACK

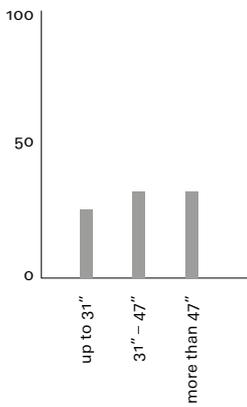
CAB

≡ Pollmeier
Cabinet Color
FRONT

- Clear furniture mid-grade
- Color-no-defect cuttings*
- Two-face cuttings

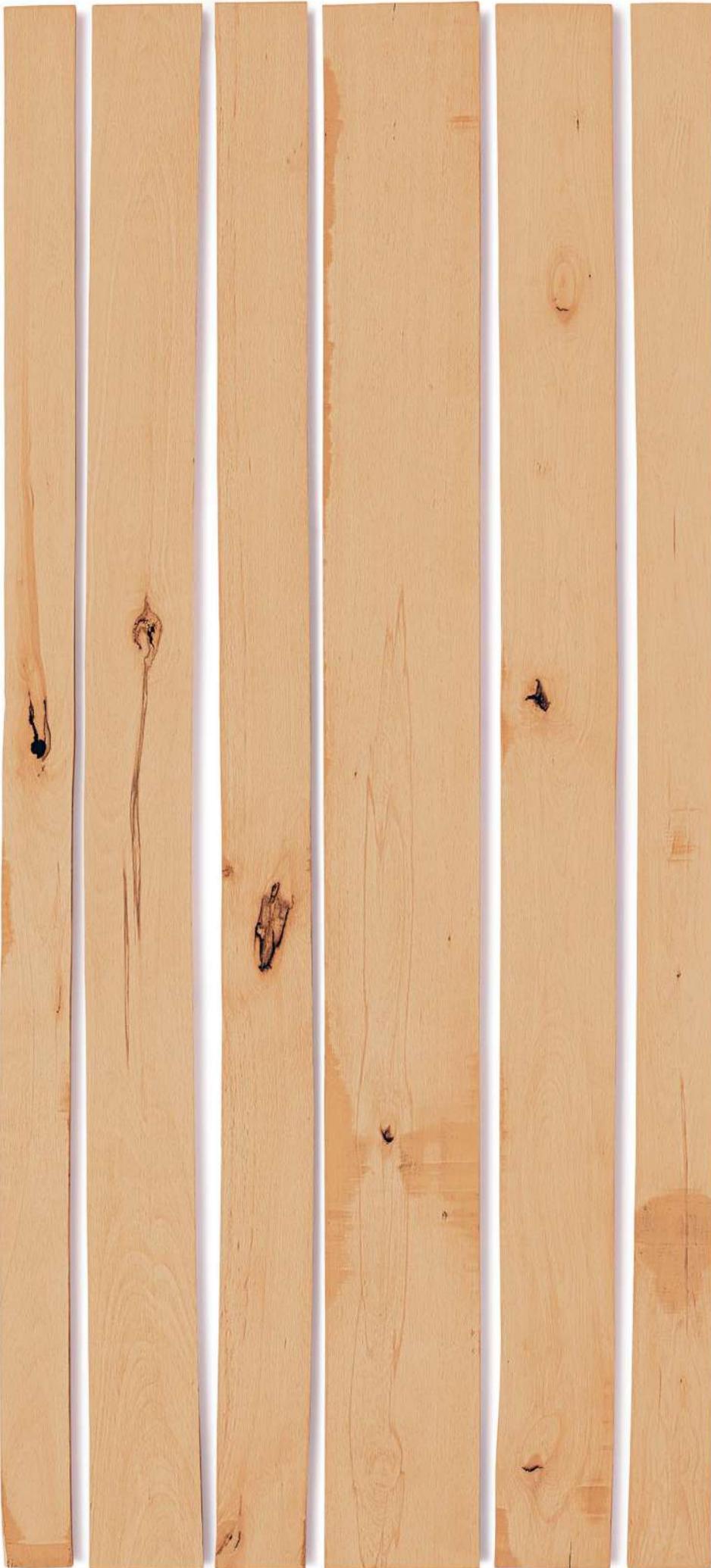


Average percentage of defect-free lengths, for 1.5" / 2" wide strips



For thicknesses, lengths and widths, see page 38

*Cuttings are rectangular areas representing defect-free sections.



Cabinet Color
BACK

- Predominantly clear appearance
- Clear cuttings*
- Two-face cuttings
- Bent boards



For thicknesses, lengths and widths, see page 38

*Cuttings are rectangular areas representing defect-free sections.

Bend
BACK

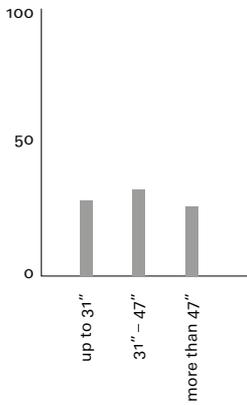


≡ Pollmeier
Custom Shop
FRONT

- Lower mid-grade appearance
- Clear cuttings*
- Two-face cuttings

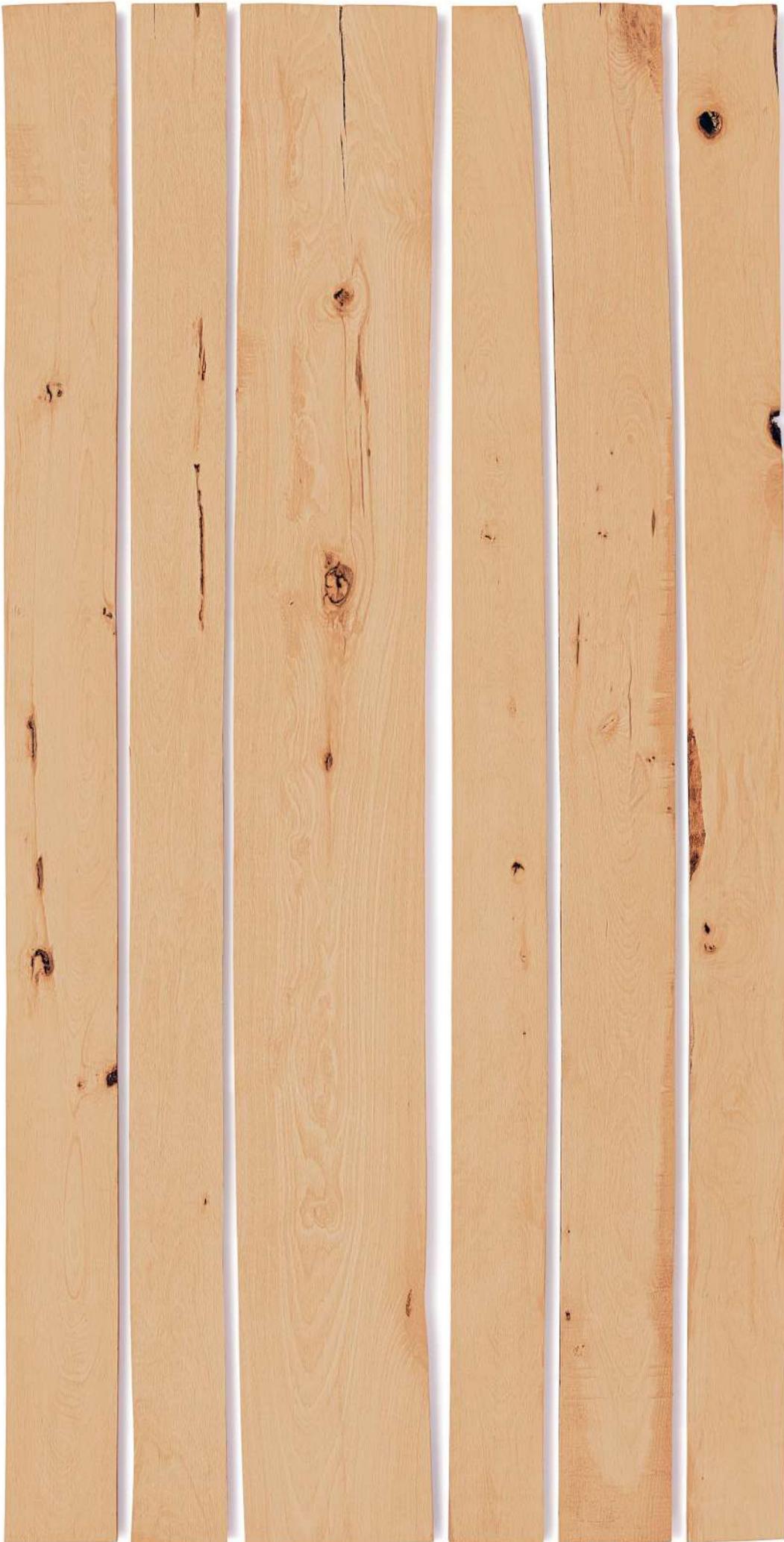


Average percentage of defect-free lengths, for 1.5"/2" wide strips



For thicknesses, lengths and widths, see page 38

*Cuttings are rectangular areas representing defect-free sections.



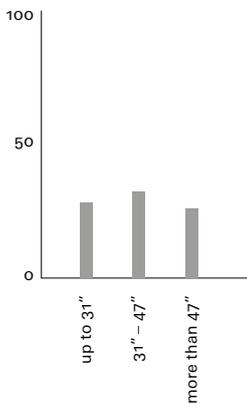
Custom Shop
BACK

≡ Pollmeier
Cabinet / Custom
Shop 1 Face
FRONT

- Lower mid-grade appearance
- Clear cuttings*
- One-face cuttings



Average percentage of defect-free lengths, for 1.5" / 2" wide strips



For thicknesses, lengths and widths, see page 38

*Cuttings are rectangular areas representing defect-free sections.

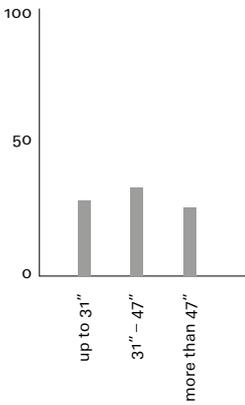
Cabinet/Custom
Shop 1 Face
BACK



- Low grade appearance
- Color-no-defect cuttings*
- Two-face cuttings

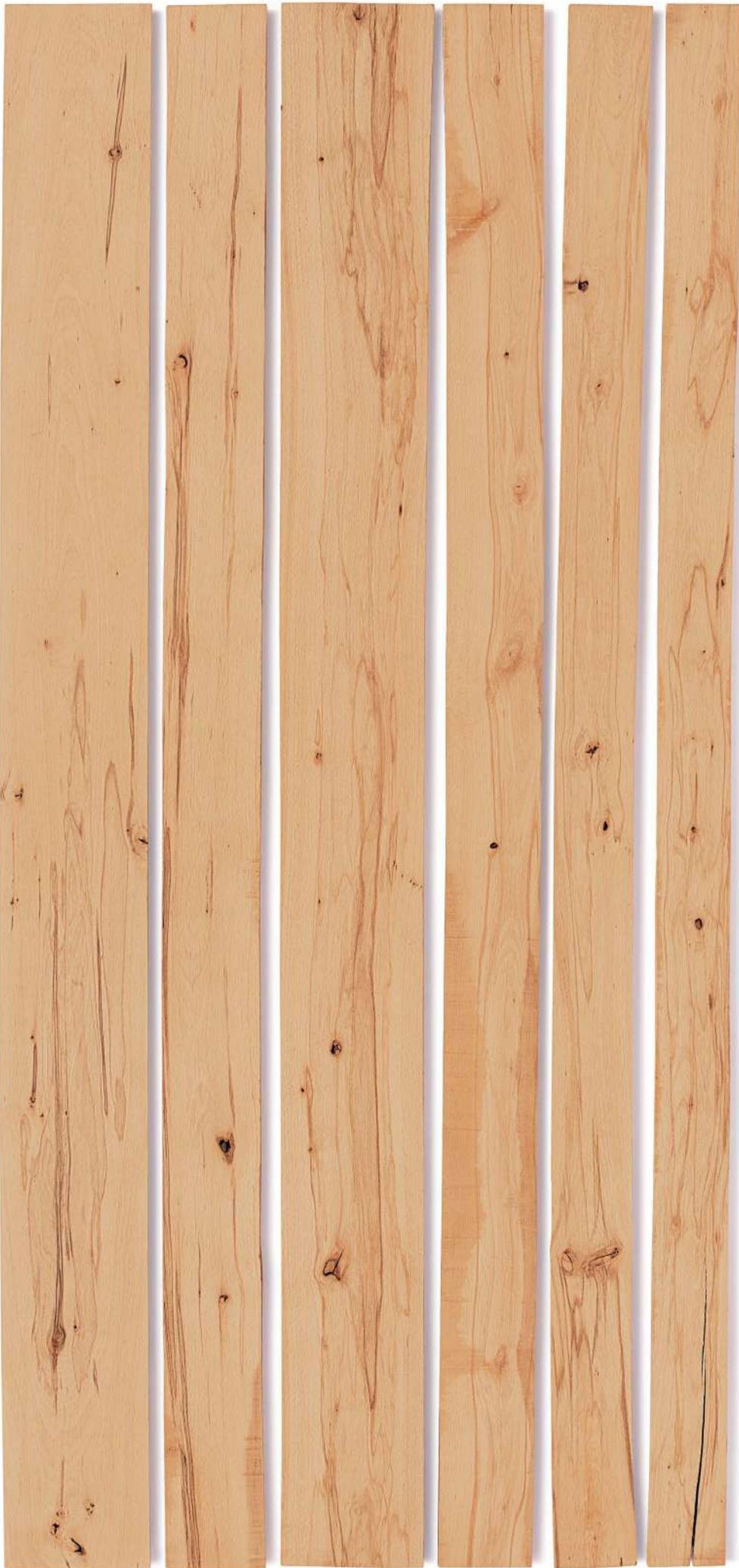


Average percentage of defect-free lengths, for 1.5"/2" wide strips



For thicknesses, lengths and widths, see page 38

*Cuttings are rectangular areas representing defect-free sections.



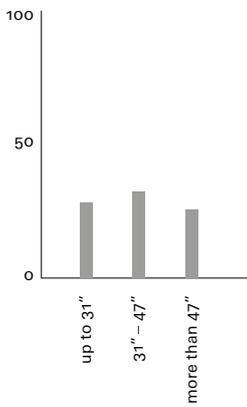
Color
BACK

≡ Pollmeier
Color Redheart
FRONT

- Low grade appearance with redheart
- Color-no-defect cuttings*
- Two-face cuttings

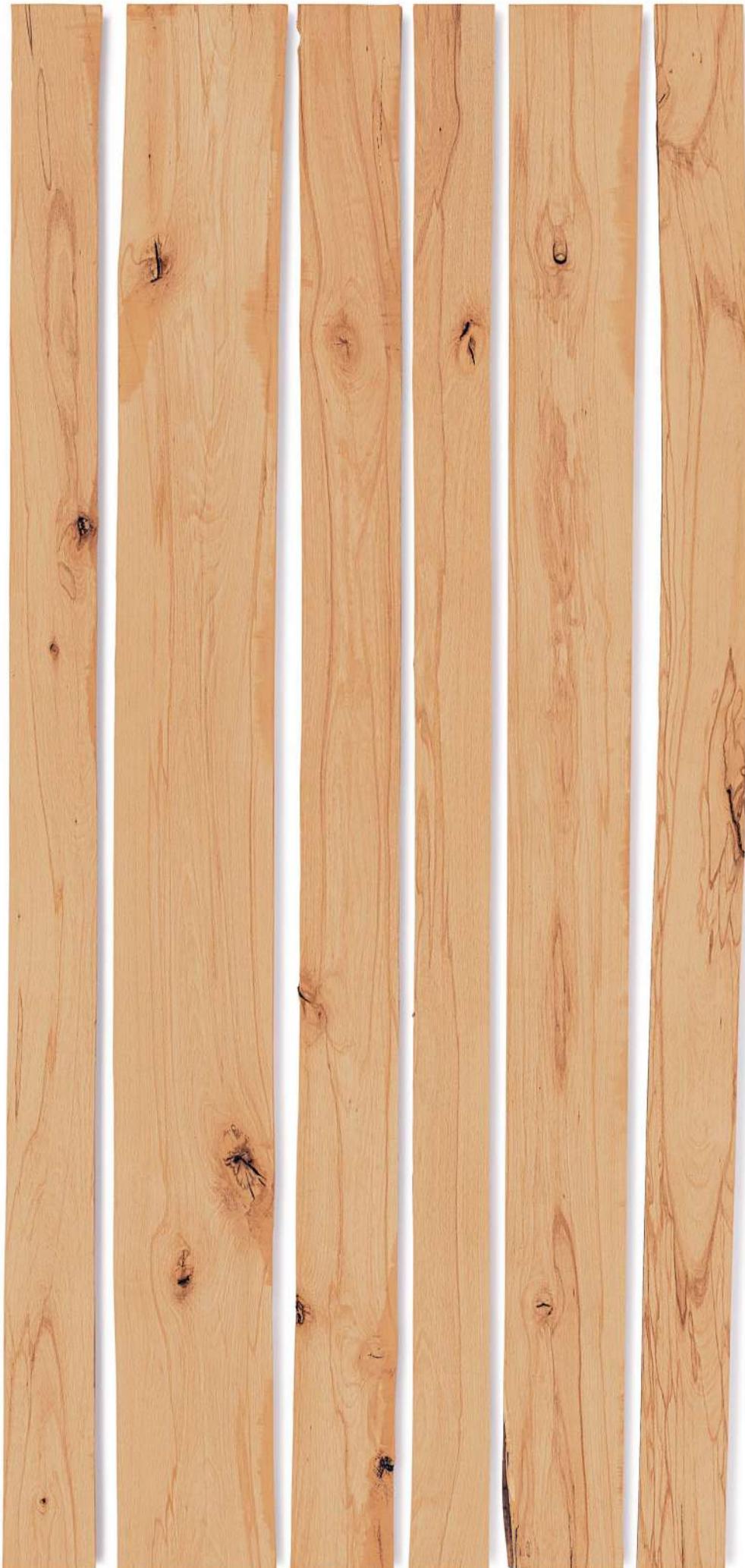


Average percentage of defect-free lengths, for 1.5"/2" wide strips



For thicknesses, lengths and widths, see page 38

*Cuttings are rectangular areas representing defect-free sections.



Color Redheart

BACK

 **Pollmeier**

Rustic

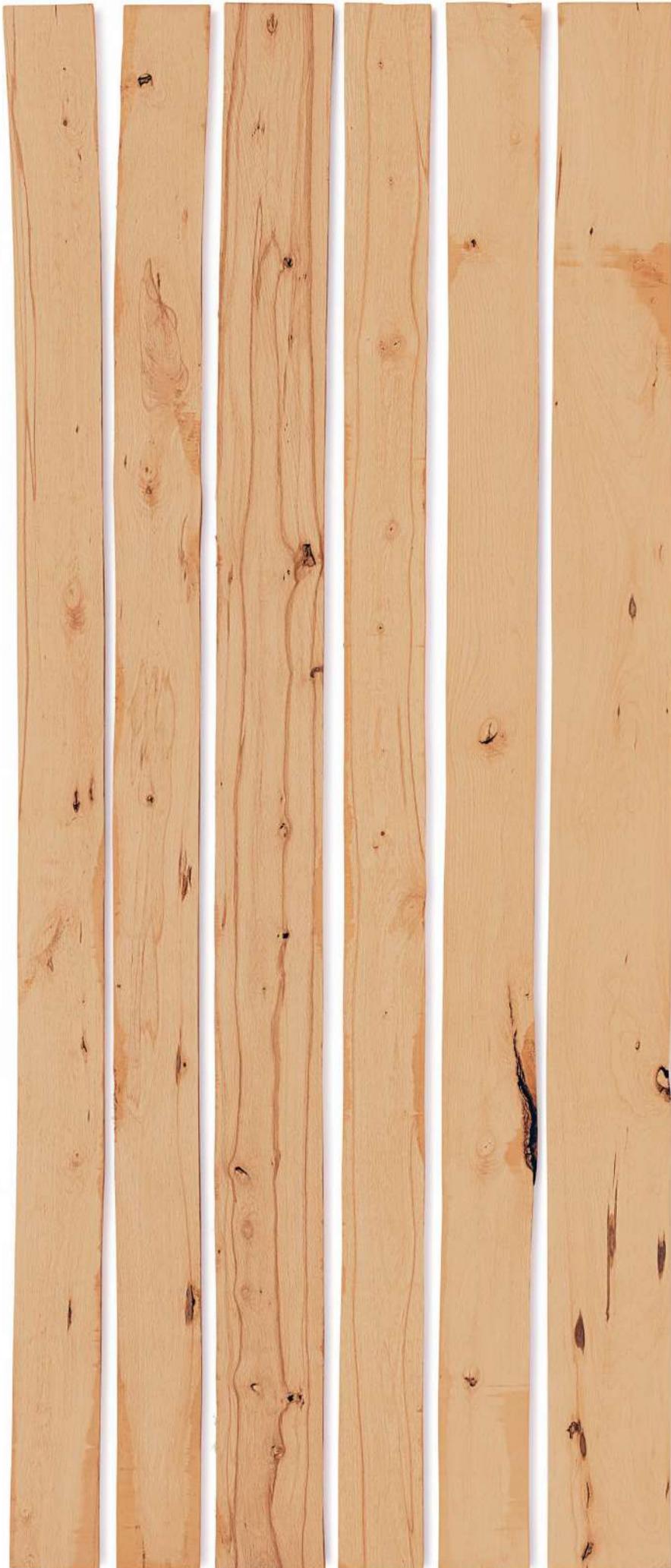
FRONT

- Rustic furniture grade
- One-face cuttings*



For thicknesses, lengths and widths, see page 38

*Cuttings are rectangular areas representing defect-free sections.



Rustic
BACK

 **Pollmeier**
Common Shop
FRONT

- Low grade appearance
- Packaging boards

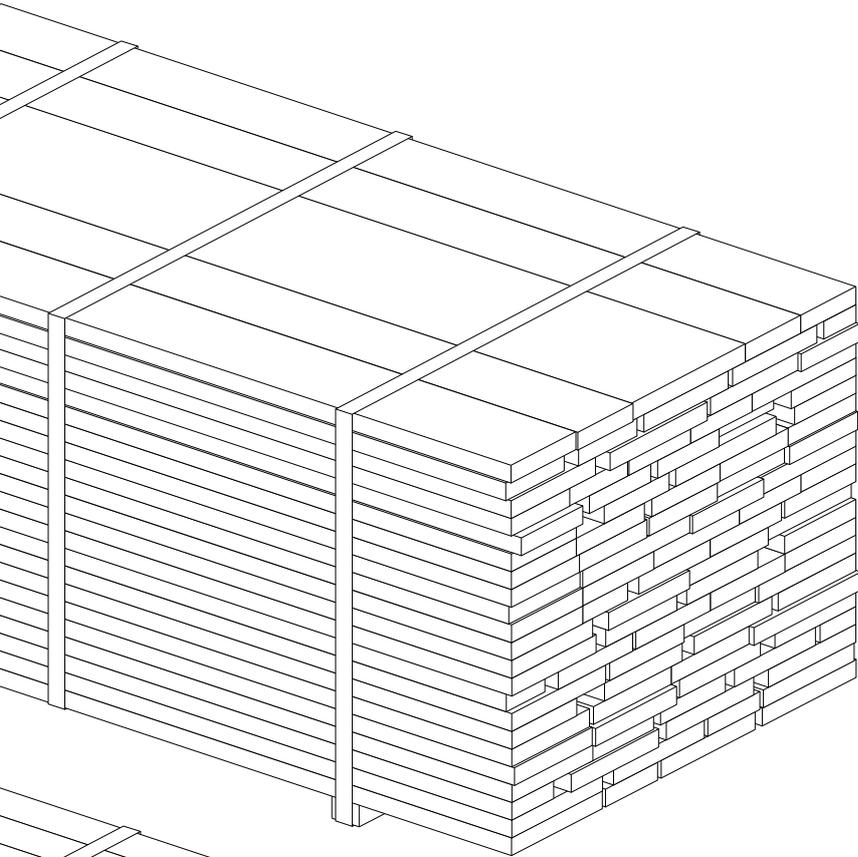


For thicknesses, lengths and widths, see page 38



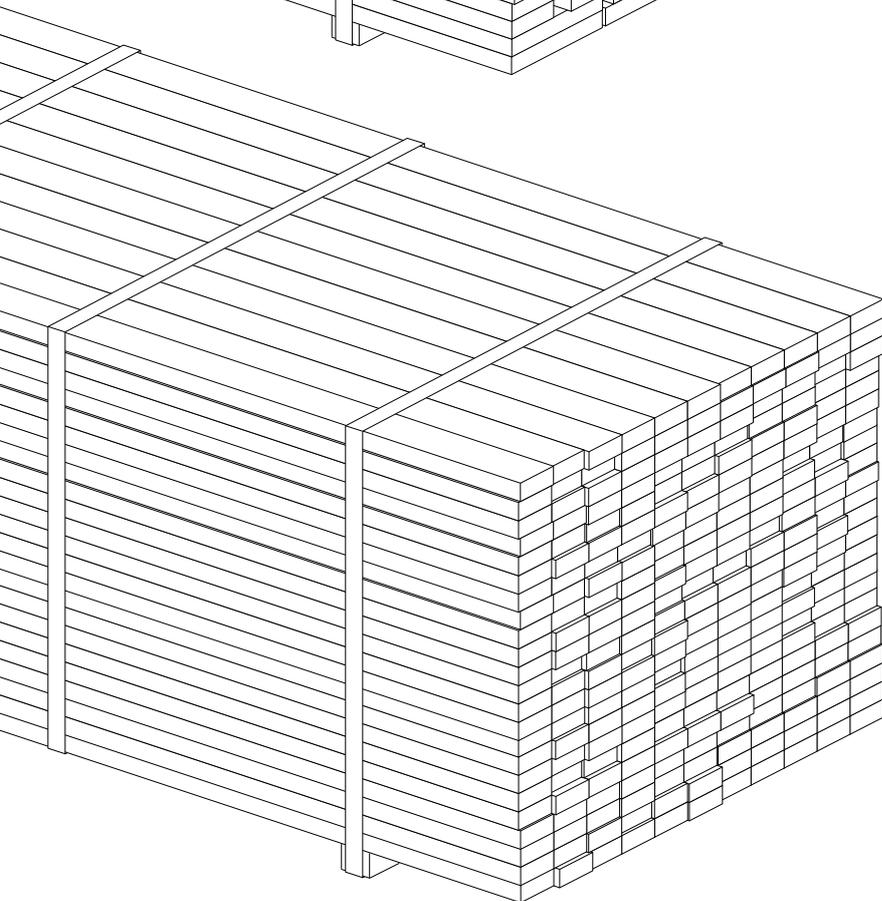
Common Shop
BACK

Pollmeier Beech Width Options



Random widths

The large diameter of beech trees and our cutting methods ensure a high average width and good width distribution. Random widths are available from stock.

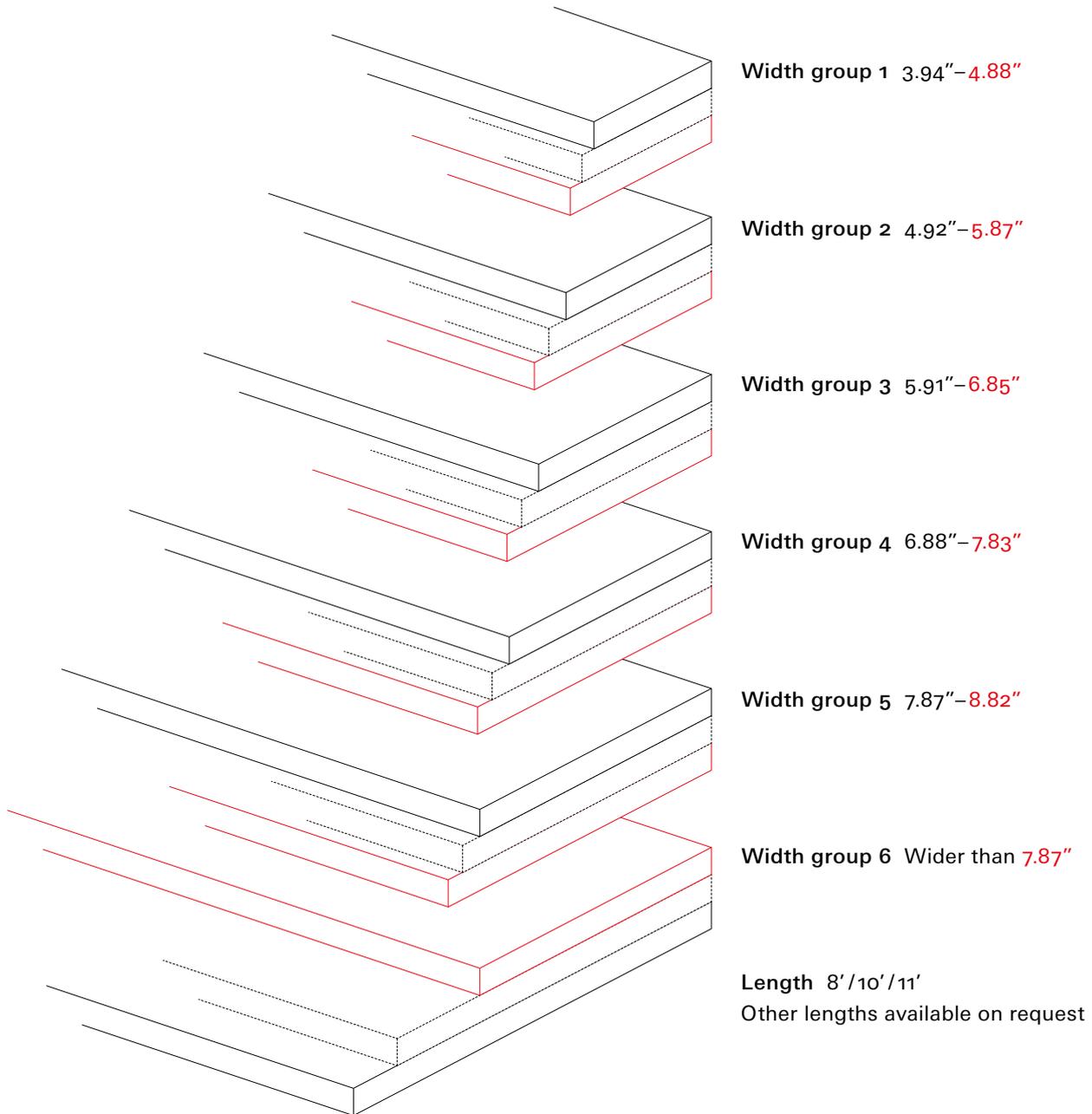


Fixed widths

We cut fixed widths very efficiently in an automated rip-saw with latest scanning technology. Fixed widths reduce transport and production costs, as the volume of lumber to be processed is reduced and there is less waste. Optimise your transport, waste and production costs!

Width groups

As a special service for our customers, we sort the lumber in 6 width groups on request. Select the ideal width group for your product dimensions.



Pollmeier Beech thicknesses, lengths and widths

Thickness invoiced thickness KD		4/4"	4/4"	5/4"	6/4"	7/4"	8/4"	10/4"	12/4"
Actual sanded thickness, tolerance 0.012"		0.79" (20mm)	0.94" (23.8mm)	1.16" (29.5mm)	1.42" (36.0mm)	1.69" (43.0mm)	1.91" (48.5mm)	2.48" (63.0mm)	2.93" (74.5mm)
SUP	Superior	×	×	×	×	×	×	×	×
S1F	Superior 1 Face		×	×	×	×	×	×	×
SCL	Superior Color	×	×	×	×	×	×	×	×
SCR	Superior Color Redheart		×	×	×	×	×	×	
YP26-32	Yield Plus 26-32		×	×					
YP38-65	Yield Plus 38-65				×		×	×	
CAB	Cabinet	×	×	×	×	×	×	×	×
COC	Cabinet Color	×	×	×	×		×	×	
BND	Bend	×	×	×	×	×	×	×	×
CSH	Custom Shop	×	×	×	×	×	×	×	×
CS1	Cabinet/Custom Shop 1 Face	×	×	×	×	×	×	×	×
COL	Color	×	×	×	×	×	×	×	×
COR	Color Redheart		×	×	×				
RST	Rustic		×						
CMR	Common Shop	×	×	×	×	×	×	×	×

Length plus 1.5-2"		6' (1.85m)	7' (2.15m)	8' (2.45m)	9' (2.75m)	10' (3.05m)	11' (3.35m)
SUP	Superior	×	×	×	×	×	×
S1F	Superior 1 Face			×		×	×
SCL	Superior Color	×	×	×	×	×	×
SCR	Superior Color Redheart		×	×	×	×	×
YP23-32	Yield Plus 23-32			×		×	×
YP38-78	Yield Plus 38-78			×		×	×
CAB	Cabinet*			×		×	×
COC	Cabinet Color*			×		×	×
BND	Bend*			×		×	×
CSH	Custom Shop*			×		×	×
CS1	Cabinet/Custom Shop 1 Face*			×		×	×
COL	Color*			×		×	×
COR	Color Redheart*			×		×	×
RST	Rustic*			×		×	×
CMR	Common Shop*			×		×	×

* Packs might contain shorter lengths

Widths see pages 36/37

- Random widths (available from stock)
- Sorted to widths (6 widths groups available on request)
- Fixed widths according to your specifications (on request)

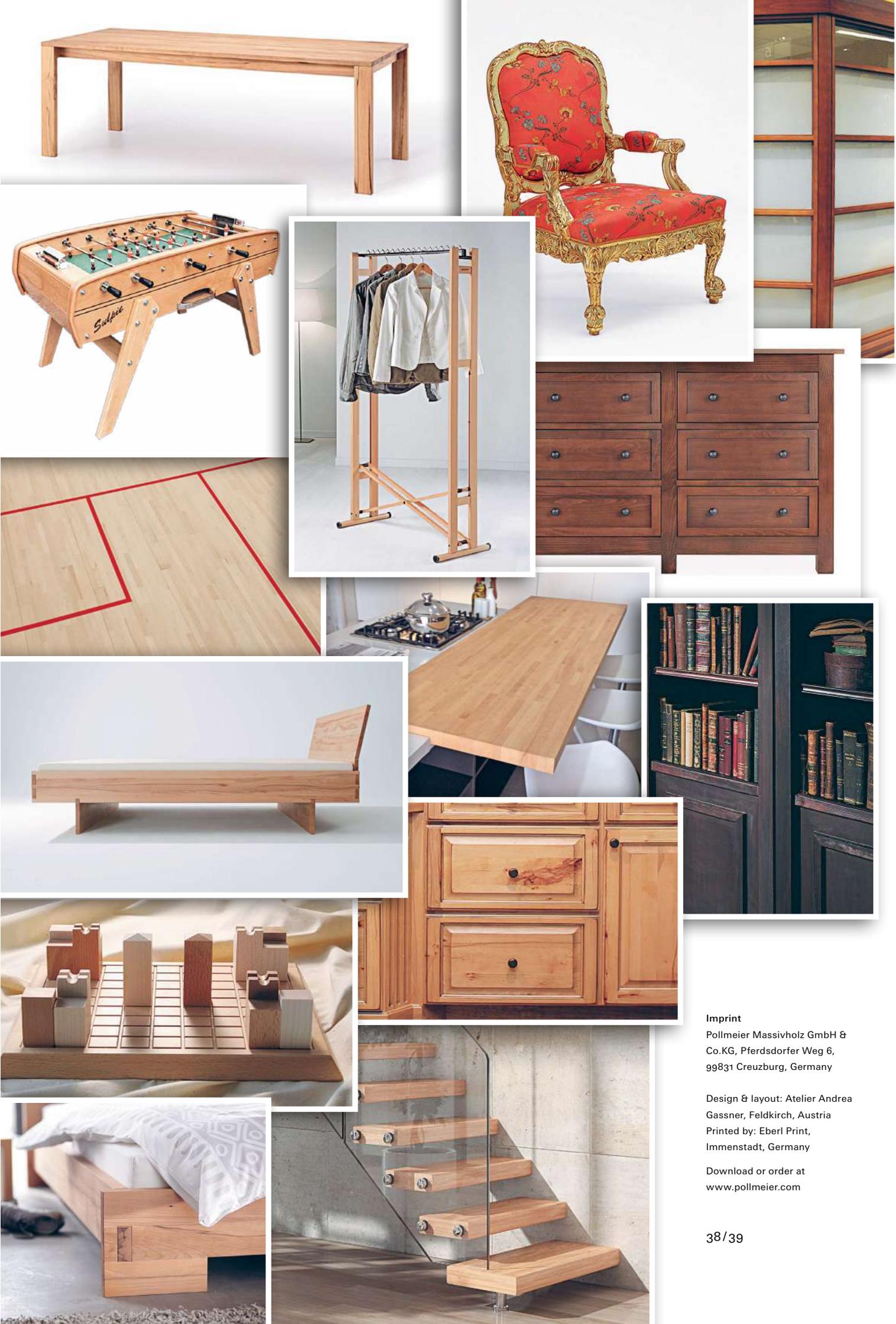
Pollmeier standard

- Carefully edged
- Lightly steamed
- Carefully dried to 7-9% moisture content
- Conditioned
- Pre-sanded on both sides
- Graded according to NHLA criteria



PEFC® PEFC/04-4-0007

Our products are
PEFC certified.



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Co.KG, Pferdsdorfer Weg 6,
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Gassner, Feldkirch, Austria
Printed by: Eberl Print,
Immenstadt, Germany

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www.pollmeier.com

